## LAZENEUVE

FRENCH MACHINE TOOL MARKET LEADER SINCE 1905.



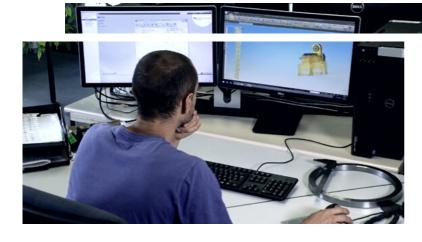






## **HORIZONTAL LATHES**





# THE CAZENEUVE PROCESS

### **DESIGN**

CAZENEUVE has adopted an R&D strategy that is dedicated to the continuous improvement of competitiveness, productivity and ease of use. This strategy relies on its multidisciplinary engineering team (materials science, styling, state-of-theart software development and mechanical design), its practical experience of machining and its close contact with its customers.

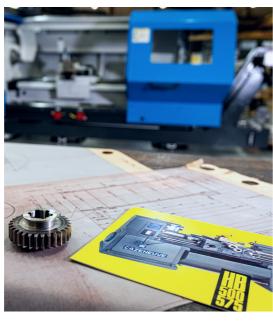


## **FABRICATION**

The lathes are made in the CAZENEUVE workshops in Pont-Evêque (Isère, France). The bed is made from a single

cast unit with the ways machined into the faces, hardened and surface ground to ensure that the structure is rigid and remains stable for the whole life time of the machine. Efficient organisation of the factory ensures total control over all the fabrication processes such as fitting hand scraping, assembly, wiring, inspection and testing.





## **CUSTOMER SERVICE**

CAZENEUVE supports customers, wherever that may be, before, during or after purchase.

**Appropriate solutions** for the throughput and projected growth of each customer: new machines, rebuilding machines, upgrading existing machines, custom modifications, etc.

**Personal service**: continuity and availability of sales engineers, who know their business and are out in the field.

**Extended service**: technical support, training, troubleshooting and on site repairs.

**Long-term service**: the after sales service can provide spare parts for machines designed more than 40 years ago, confirming that CAZENEUVE lathes are built to last.

## THE OPTIMAX3 INTERFACE

## « INTUITIVE MACHINING »

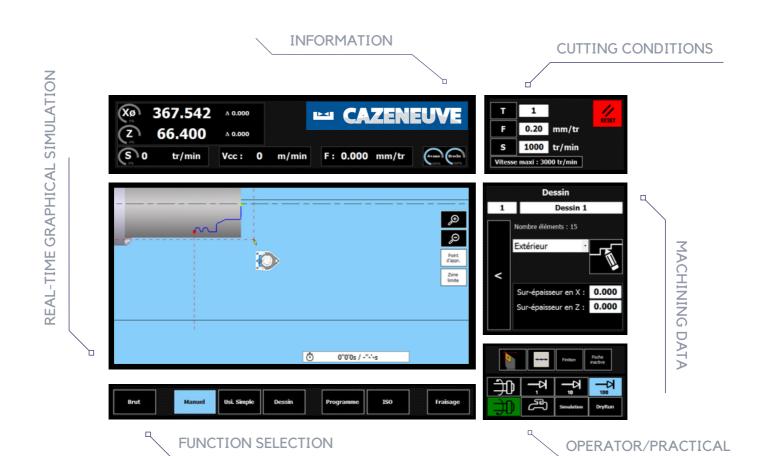
CAZENEUVE'S extensive R&D into ergonomics, productivity and safety has created a new concept of modern lathework that is easy and efficient!

- Clear and modern ergonomic control panel with a large multi-touch screen;
- 3D graphic simulation with pre-process and in-process time lapse;
- Fast and intuitive learning curve;
- Shorter setup time;
- Safe-zone management;
- Maintenance chart with reminders:
- Power consumption analysis;
- Simulator for PC;
- · Remote maintenance.

#### 3 machining options:

- Open-door machining in manual mode;
- Automatic machining using basic pre-set cycles (turning and milling) and features unique to **CAZENEUVE:**
- Range machining via interactive programming.





## THE OPTIMAX<sup>CN</sup> INTERFACE

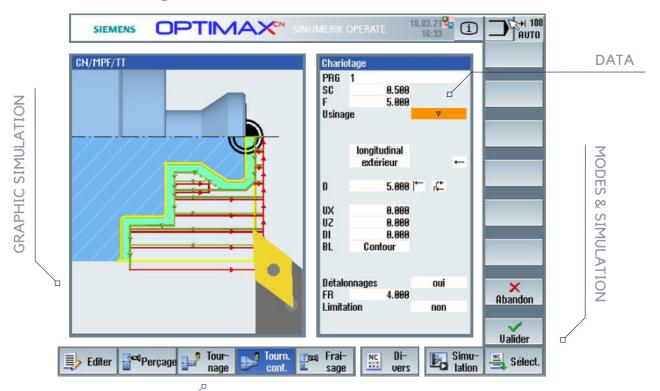
## « NC MACHINING MADE ACCESSIBLE »

CAZENEUVE offers a standardised, function-based solution for easier and safer machining operations via an interface that is already used worldwide.

- Large touch screen or LCD screen + keypad;
- ShopTurn or ISO interactive programming;
- Pre-set turning and milling cycles;
- Open-door "Adjustment" mode;
- 3D pre-process and in-process graphic simulation;
- SINUTRAIN simulation software for PC;
- Remote maintenance:
- Fast performance;
- Data connectivity and extraction;
- Programming knowledge recommended.



#### PRACTICAL INFORMATION



## OPTIMAX 360



## A compact and accurate machine.

Designed and developed to satisfy an extensive range of professionals.

Through its size, its robustness and its characteristics, this lathe will fit into your workshops, as a long-term addition.

Compact and offering the operator an optimum working environment, this lathe is ideal for creating your tools, unit parts, prototypes and small-size repairs.

The French machining lathe par excellence, both modern and precise, with a world-renowned robustness.







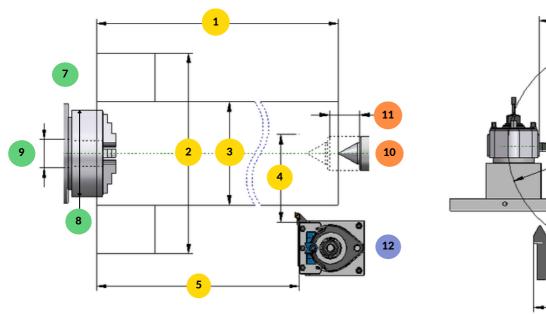


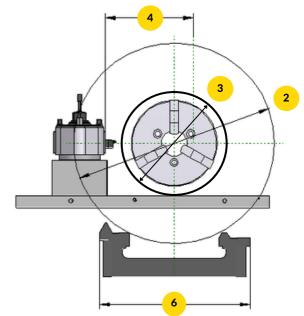




## TECHNICAL CHARACTERISTICS

**OPTIMAX 360** 





Spindle

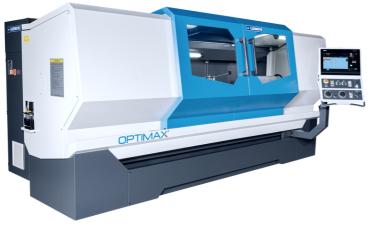
**Tailstock** 

**Tool holder** 

**Overall dimensions** 

| 1  | Distance between centres | 700 mm             |
|----|--------------------------|--------------------|
| 2  | Swing over bed           | 390 mm             |
| 3  | Swing over cross slide   | 200 mm             |
| 4  | Carriage X axis travel   | 180 mm             |
| 5  | Z axis travel            | 610 mm             |
| 6  | Bed width                | 330 mm             |
| 7  | Nose type, speed         | A1 6" 3500 rpm     |
| 8  | Chuck diameter           | 200 mm             |
| 9  | Spindle bore             | 54 mm              |
| 10 | Quill diameter and taper | 60 mm, CM4         |
| 11 | Quill travel             | 140 mm             |
| 12 | Turret, tool size        | Manual, 20 x 20 mm |
|    | Length                   | 2600 mm            |
|    | Width                    | 1950 mm            |
|    | Height                   | 1680 mm            |
|    | Weight                   | 2000 kg            |

## OPTIMAX 590





### The versatile, modern and robust lathe.

Ergonomic maximum working and environment for this machine range, a descendant of the conventional HB 575 lathes.

For the operator, access to the machine and the space inside the cabin aids the setting up and machining of small- and medium-sized parts.

Several LED lights provide excellent visibility and precision work over the entire distance between centres.

The versatile machining lathe combines the modernity and robustness of highly-accurate mechanics, with a reputation worldwide.





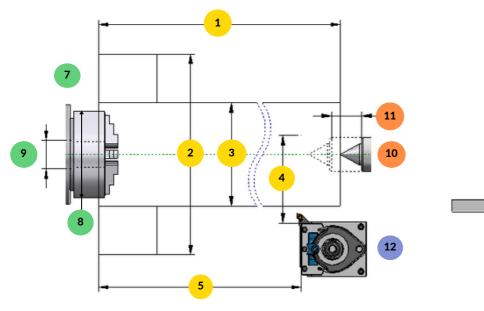


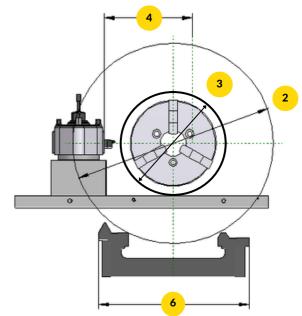




## TECHNICAL CHARACTERISTICS

**OPTIMAX 590** 





Spindle

**Tailstock** 

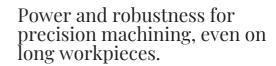
**Tool holder** 

**Overall dimensions** 

| 1  | Distance between centres | 1100 / 1800 mm     |
|----|--------------------------|--------------------|
| 2  | Swing over bed           | 583 mm             |
| 3  | Swing over cross slide   | 300 mm             |
| 4  | Carriage X axis travel   | 285 mm             |
| 5  | Z axis travel            | 950 / 1710 mm      |
| 6  | Bed width                | 440 mm             |
| 7  | Nose type, speed         | A1 8" 3000 rpm     |
| 8  | Chuck diameter           | 250 mm             |
| 9  | Spindle bore             | 82 mm              |
| 10 | Quill diameter and taper | 100 mm, CM5        |
| 11 | Quill travel             | 235 mm             |
| 12 | Turret, tool size        | Manual, 25 x 25 mm |
|    | Length                   | 3200 / 3960 mm     |
|    | Width                    | 2005 mm            |
|    | Height                   | 1840 mm            |
|    | Weight                   | 2700 / 3000 kg     |

## **OPTIMAX 740**





Range of lathes for machining long parts (up to 4 metres).

Available in 2 or 3 axes, this lathe provides the operator with full comfort for simplified and superior quality machining, including on long parts.

The precision and the robustness of the lathe are ensured by its wide hardened and ground bed as well as by its optimised guidance.







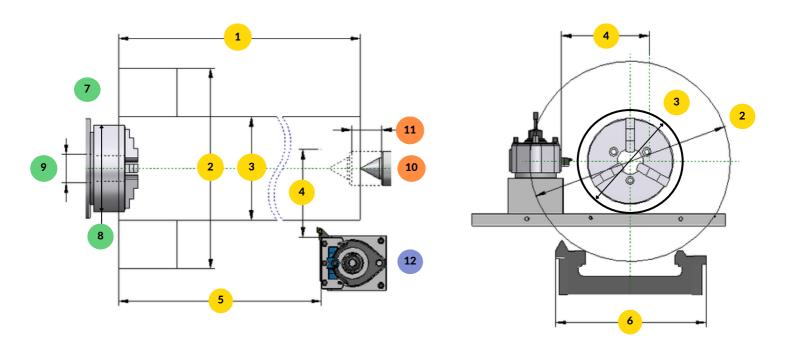






## **TECHNICAL CHARACTERISTICS**

**OPTIMAX 740** 



| 1 | Distance between centres | 2000 / 3000 / 4000 mm |
|---|--------------------------|-----------------------|
| 2 | Swing over bed           | 740 mm                |
| 3 | Swing over cross slide   | 460 mm                |
| 4 | Carriage X axis travel   | 400 mm                |
| 5 | Z axis travel            | 2000 / 3000 / 4000 mm |
| 6 | Bed width                | 440 mm                |
| 7 | Nose type, speed         | A2 8" 2300 rpm        |
| 8 | Chuck diameter           | 315 mm                |
| 9 | Spindle bore             | 105 mm                |

100 mm, CM5

Manual, 25 x 25 mm / 32 x 32 mm

4800 / 5800 / 6800 mm

5000 / 6000 / 7000 kg

235 mm

2300 mm

2150 mm

### **Spindle**

#### **Tailstock**

#### **Tool holder**

10

11

Quill diameter and taper

Quill travel

Length

Width

Height

Weight

Turret, tool size

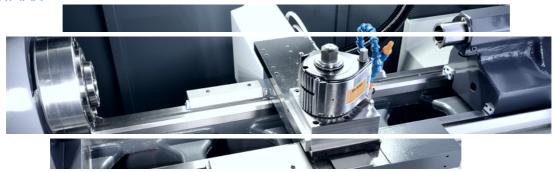
| Overall | dimensions |
|---------|------------|
|         |            |

## **OUR MACHINE TOOL RANGE**

#### **HORIZONTAL LATHES**

Numerically assisted lathes

> OPTIMAX



#### **INCLINED BED LATHES**

**Production lathes** 



#### **MILLING MACHINE**

Machining centres

> XENON





